



CLASSIC ACRYFIXTM SB

Waterproof Polymer Bonding aid and Mortar Additive

Product:

A stabilized, modified acrylic co-polymer giving high mechanical strength and chemical resistance to cementitious mixes.

Description:

Classic Acryfix SB has been specially developed as an admixture for cement-based building materials. It is designed to improve the physical, mechanical and chemical resistance properties both in the fresh and hardened state. **Classic Acryfix SB** has a strong plasticizing effect on cementitious mixes, thereby allowing a reduction in water, cement ratio which results in reduced permeability of the hardened materials.

Classic Acryfix SB gives good early strength development, and improved flexural, compressive and adhesive strengths. Use of primer coat of cement slurry containing **Classic Acryfix SB** is an excellent method of achieving superior adhesive bond strengths.

Composition:

A white emulsion of a modified acrylic co-polymer. Surfactant stabilized and containing a defoamer.

Advantages:

- Develops excellent bond with most building materials.
- Outstanding water resistance.
- Reduces or Prevents salt penetration into concrete.
- Good chemical resistance.
- Highly durable in continuous wetting conditions.
- Increases flexibility
- Non- Toxic

Dosage:

Classic Acryfix SB polymer is mixed with neat cement in the ratio of 100 Kg cement: 50 Kg of **Classic Acryfix SB**. In repair mortar 400gm to 1 Kg of **Classic Acryfix SB** should be admixed with 50 Kg of cement.

Uses:

Waterproofing of basements, toilets, terraces, roofs, swimming pools, water towers, etc., General repairs. Protection of concrete against corrosion, salt attack, Etc.,

Packing:

Available in 1,5,10,50, 100 Kg containers.

Typical Properties:

Compositions.....	Modified Acrylic Co-Polymer
Sp. Gravity.....	1.015+/-0.005
pH.....	7 +/-0.5

Instructions for Use:

Surface Preparation:

Prior to application of **Classic Acryfix SB**, all surfaces must be prepared properly to avoid failure. The surfaces shall be cleaned to remove all dust, foreign loose materials or any deposits of contaminants which could affect the bonds between the surface and the **Classic Acryfix SB** coating. This can be done by scarifying, grinding, water blasting, sand blasting and acid washing or by any other approved method.

All concrete surfaces shall be thoroughly pre-wetted for atleast one hour prior to the application of **Classic Acryfix SB** coating by ponding of water on flat surfaces and by vigorously spraying water on flat surfaces and by vigorously spraying water on vertical/inclined surfaces. When placing **Classic Acryfix SB** coating, all water shall be removed so that surface is only damp or surface dry. In no case should there be standing water or a shiny wet surface.

Application:

10 Kg of cement is mixing with 50 Kg of **Classic Acryfix SB** and the mix has to be stirred thoroughly until no air bubbles remain in the mix and any lump found in the mix should be removed. If necessary, little water can be used to obtain the required consistency. The mix has to be used to obtain the required consistency. The mix has to be applied by rush on rendered or prepared surface. Two or more coats are recommended. First coat should be allowed to air dry for 5-6 hours. The surfaces should be

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made wet before application in case of porous structures. For concrete repairs, **Classic Acryfix SB** should be used as gauging liquor for mortars / screeds, maintaining the dosage 1 Kg of **Classic Acryfix SB** per 50 Kg cement.

Storage Life:

Atleast one year in manufacture's undamaged, sealed containers, when stored in dry, frost-free conditions.

Handling Precautions:

Classic Acryfix SB is non-toxic but is mildly alkaline. Splashes to the skin should be removed with clean water.



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